



I. Surface Preparation

All surfaces should be considered dirty and must be cleaned prior to the application of markings. Recommended cleaning procedures for specific surfaces are listed below.

A. Plastics & Glass

Saturate a clean cloth with a 2:1 mixture of water and isopropyl alcohol and wipe the surface. (Cleaners such as Windex Window Cleaner may be used). Wipe the surface dry with a clean, dry, lint-free cloth.

B. Painted Metals and Base Metals

These surfaces must be cleaned with a solvent such as: E.I. DuPont Prep-Sol Cleaning Solvent 39195, XyloI, VM&P Naphtha, or Lacquer Thinner. Dry the surface with a lint-free cloth before the solvent evaporates. Freshly painted surfaces must be allowed to dry for one week prior to application.

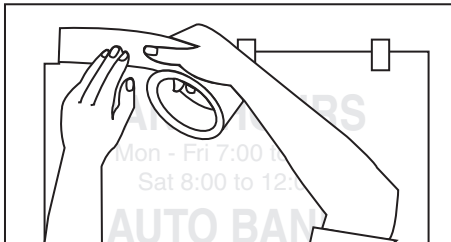
C. Interior Painted Surfaces

Paint must be allowed to dry one week prior to application of markings. Clean the area where the markings are to be applied with a household cleaner such as 409. Rinse thoroughly and dry. Paint surface should be semi gloss or gloss. Matte surface is not recommended.

II. Temperature Requirements

Air and application surface temperatures must be above 40°F for vinyl products and 55°F for reflective products.

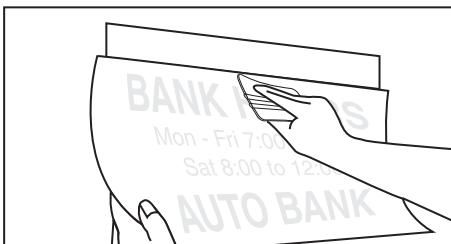
III. Application Instructions



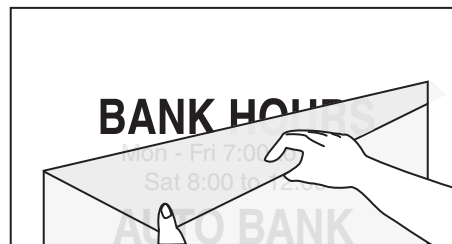
A. Use 1"-2" (2.5-5 cm) strips of masking tape to position graphic. Apply horizontal tape hinge to top of graphic.



B. Lift graphic and remove back liner.



C. Allow graphic to drape. Using firm initial squeegee pressure, begin at top center and work down and outward to each edge of mask.



D. Remove premask at 180° (pull back on itself).

E. Resqueegee entire graphic carefully to prevent loose edges.

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